

Intalc 12060 LA & 6020 LA AS SUFFICIENT EXTENDERS FOR EXTERIOR APPLICATIONS

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EUROMINERALS



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PORTFOLIO-PRODUCTS

Functional minerals for your needs



Performance compound for partly replacing TiO₂



White, hydrophobic, flexible and soft – high quality talc



Ultra fine and highly reactive quicklime and hydrated lime



Dolomite – more than a simple filler



Tailor-made precipitated calcium carbonates for every application



Combination of positive properties of minerals for achieving new qualities



Innovative qualities of volcanic rock - natural clinoptilolite zeolite



INTALC RANGE

	120 μm	Product	Application	Benefits
_	60 μm	intalc 12060LA Y = 90	plasters (renders)	crack resistance reduction of pinholes TiO ₂ -extender increased colouring
			exterior paints	crack resistance excellent dispersability
top-cut		intalc 6020LA Y = 90	interior paints	crack resistance matting effect excellent dispersability
l .	20 μm		putties	crack resistance
_	10 μm	intalc 20LA Y = 91,5	interior paints	TiO ₂ -extender excellent dispersability
_	intalc 10CG 8 μm Y = 92		interior paints	TiO ₂ -extender excellent dispersability
		intalc 8CG Y = 92	interior paints	TiO ₂ -extender excellent dispersability



12060LA & 6020LA – A NOVEL AND INNOVATIVEIDEA FOR VERSATILE CUSTOMER SOLUTIONS

Thanks to the implementation of a new production line, our intalc products now feature particularly favourable properties.

This requires a particular selection of our raw material according to the following characteristics:

Steep grain size distribution line and a clearly reduced fine fraction

Lamellar structure



NARROW PARTICLE SIZE RANGE AND A CLEARLY REDUCED FINE FRACTION

... considerably improve behaviour with regard to

"pinholes"

susceptibility to cracks

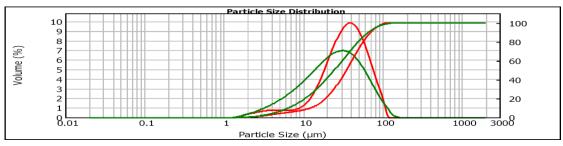


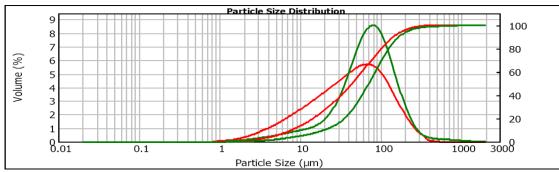


12060LA

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STEEP PARTICLE SIZE DISTRIBUTION CURVE AND A CLEARLY REDUCED FINE FRACTION





Comparison

intalc

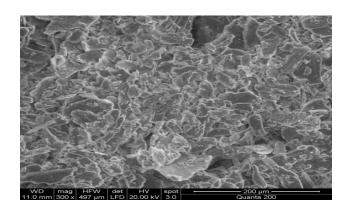
60LA/intalc 6020LA

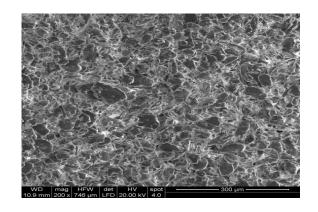
Comparison intalc 120LA /intalc 12060LA



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LAMELLAR STRUCTURE





intalc 120LA intalc 12060LA



LAMELLAR STRUCTURE

In the case of **intalc 12060LA** and **intalc 6020LA** we produce distinctive lamellar structures in a narrow range of grain sizes.

This enables the use of both intalc products as an alternative to mica/mica composites and leads to the following additional advantages:

- Considerably higher whiteness (FMY: up to 92%)
- Clearly lower oil absorption number
- Lower product volumes needed
- Improved dispersibility



APPLICATION OF INTALC 12060LA & 6020LA

- Use in pasty and mineral facing/structural plasters, exterior paints.
- Use in reinforcing compounds with both organic and mineral binders
- Tile adhesives and joint sealants
- Easily grindable joint sealants and fillers
- Crack-bridging coatings
- Matting agents
- CO2-tight coatings (e.g. concrete repair systems)



PRACTICE

Application & Testing of plaster



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CONCLUDED TESTS

- 1. Filler material Effect on cracks and "pinholes"
 - Formulation PM-0101: 5% Mica MC 100L-HAT and PM-0103: intalc 12060LA
 - Air drying (approx. 22°C)
- 2. Filler material Colorimetric comparison
 - Formulation PM-0101: 5% Mica MC 100L-HAT and PM-0103: intalc 12060LA
 - Air Drying (approx. 22°C) White/Blue/Red/Green



LABORATORY FORMULATION

Product application		Pasty plaster/synthetic resin plaster-outdoor				
Formulation NR:	R: PM-0100KHM 2.0 PM-0101 KMP 2.0 PM-0102 KHP 2.0			PM-0103KHP 2.0k	PM-0104KHP 2.0I	
Raw material		Amount[%]	Amount[%]	Amount[%]	Amount[%]	Amount[%]
Water		11.26	11.26	11.26	11.26	11.26
Cellulose		0.12	0.12	0.12	0.12	0.12
dispersing agent		0.2	0.2	0.2	0.2	0.2
in-can preservation		1	1	1	1	1
mix slightly, afterwar	ds add:					
binder		10	10	10	10	10
hydrophobicity		0.4	0.4	0.4	0.4	0.4
mix slightly, afterwar	ds add.					
natural fiber		0.4	0.4	0.4	0.4	0.4
natural fiber		0.35	0.35	0.35	0.35	0.35
synthetic fiber		0.15	0.15	0.15	0.15	0.15
mix slightly, afterwar	ds add.					
defoamer		0.1	0.1	0.1	0.1	0.1
mix at 2000rpm and a	afterwa	<mark>rds add one after a</mark>	nother			
tio2		2	2	2	2	2
talc Intalc 120LA		0	0	5	0	0
mica Mica Celia 1001		0	5	0	0	0
talc Intalc 12060LA		0	0	0	5	5
Omyacarb 10GU		5	0	0	0	0
Omyacarb 40GU		32	32	32	32	0
Omyacarb 50GU		0	0	0	0	32
Carolith 1,0-1,5NM		3	3	3	3	3
Carolith 1,5-2,0NM		32	32	32	32	32
Dorkafil H		0.8	0.8	0.8	0.8	0.8
silica		0.04	0.04	0.04	0.04	0.04
while slightly mixing a	add:					
flim conservation		1	1	1	1	1
defoamer		0.18	0.18	0.18	0.18	0.18
stirring for two minut	tes at lo	w speed to de-aera	ate the mixture			
	SUM: 100					



SURFACE COMPARISON

Air drying (approx. 22°C)

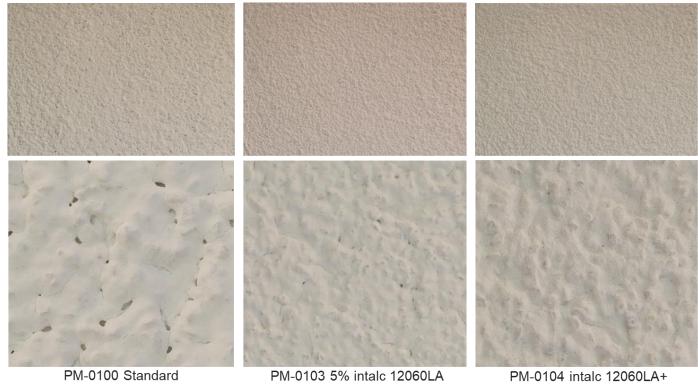


PM-0100 Standard PM-0101 5% MC 100L-HAT PM-0102 5% intalc 120LA



SURFACE COMPARISON

Air drying (approx. 22°C)



Omyacarb 50GU

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SUMMARY

Effect of the filling material on the surface

intalc 12060 LA – effect of the binding agent, cracks and pinholes

Formulation No.:	PM-0100 KHP 2.0K	PM-0101 KHP 2.0K	PM-0102 KHP 2.0K	PM-0103 KHP 2.0K	PM-0104 KHP 2.0K
Cracks	0	0	0	X	X
"Pinholes"	00	X	00	0	X
					5% intalc 12060LA
Note	Standard	5% MC 100L-HAT	5% intalc 120LA	5% intalc 12060LA	+Omyacarb 50GU

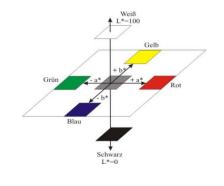
Rating System: oo strong o moderate x none



COLORIMETRIC COMPARISON

Air drying (approx. 22°C)

Effect on color tone and/or strength







Basis without TiO₂

Formulation No.:	PM-0101 KHP 2.0K	PM-0103 KHP 2.0K	
L	86,58	87,24	
а	0,02	0,13	
b	5,04	3,79	
dE CIE Lab		1,42	
Note	5% MC 101L-HAT	5% intalc 12060LA	





Basis +2% TiO₂

 Formulation No.:
 PM-0101 KHP 2.0K
 PM-0103 KHP 2.0K

 L
 90,26
 91,66

 a
 -0,44
 -0,5

 b
 3,36
 2

 dE CIE Lab
 1,57

 Note
 5% MC 101L-HAT
 5% intalc 12060LA

PM-0101

PM-0103

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COLORIMETRIC COMPARISON

Air drying (approx. 22°C)

Effect on color tone and/or strength







PM-0103









Formulation No.:	PM-0101 KHP 2.0K	PM-0103 KHP 2.0K	
L	56,13	49,56	
а	2,48	7,56	
b	-38,95	-47,02	
dE CIE Lab		11,58	
Note	5% MC 101L-HAT	5% intalc 12060LA	



Formulation No.:	PM-0101 KHP 2.0K	PM-0103 KHP 2.0K	
L	37,86	34,51	
а	28,66	28	
b	18,67	18,36	
dE CIE Lab		3,42	
Note	5% MC 101L-HAT	5% intalc 12060LA	

Basis +2% Green

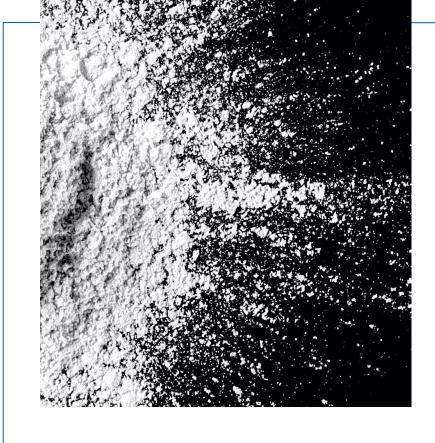
Formulation No.:	PM-0101 KHP 2.0K	PM-0103 KHP 2.0K	
L	52,17	47,29	
а	-15,06	-15,42	
b	18,56	18,16	
dE CIE Lab		4,9	
Note	5% MC 101L-HAT	5% intalc 12060LA	



SUMMARY

- The cracking and formation of "pinholes" can be significantly reduced (similar types of mica). In combination with classified calcite (e.g. Omyacarb 50GU), these effects are even completely eliminated.
- Definitively more brilliant and stronger color tones (up to 25% higher) are being achieved in comparison to mica types.
- Titanium dioxide or colored pigment reduction due to the high degree of whiteness and the "classic" talc features.
- Visible "smoothing" of the plaster surface after processing / drying (on the topic of low level pollution and optics).
- Higher elasticity of the plaster (depending on the binding agent).
- Improvement of the processing properties of the plaster through the plate-let structure of the talc it may be reduced or even eliminated through the use of organic modifier.
- Significantly better "coverage" of individual dark grains and background (gray cement putty, glue and reinforcing compounds) after rubbing the plaster.





WE ARE LOOKING FORWARD TO A SUCCESSFUL COOPERATION

WE HOPE YOU WILL ENJOY WORKING WITH OUR MINERALS

Your euroMinerals-Team

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